

'70 HG UTILITY (UTE)



KIT ASSENBLY INSTRUCTIONS

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The Holden HG replaced the HT in July 1970. I've chosen the HG, as it was the final enhancement of the HK-HT-HG series. With the HG, the Australian-built three speed Tri-Matic automatic transmission was introduced. The HG range included 13 distinct variations, each with a choice of up to five engines and four transmissions. The ute being the workhorse of course had less options available and came in two variants, the Kingswood and the Belmont.

The HG range included sedans, wagons, Monaro coupes and light commercial models plus the luxury of the Brougham. Tri-Matic transmissions were standard on the Brougham and Premier but optional on other models. The brilliant GTS 350 Monaro was offered with either a 4-speed manual or the regular two speed Powerglide automatic transmission.

The grille of the HG was a modernised plastic grille and the body was cleaner with less chrome. The HG had new safety features, colours and trim designs. Greatly improved disc brakes became standard to all V8 models and optional on other models, while greater comfort was built into the suspension system of the Monaro GTS.

The Model range included: Belmont Sedan, Belmont station wagon, Belmont panel van, Belmont utility, Kingswood sedan, Kingswood station wagon, Kingswood utility, Premier sedan, Premier station wagon, Brougham sedan, Monaro coupe, Monaro GTS coupe, Monaro GTS coupe.



Thanks for your purchase, and I truly hope you have fun building your HG Ute.

BEFORE YOU START.

If you've bought this model, it's likely that you have, at some time in your life, put together a plastic model kit. This is a great start! Ideally, you are an experienced model builder for this model. If not, please read the instructions carefully, and do some research before you start the assembly. I've tried to make the fitment of all the parts as good as possible, but in the end, this is a home made kit, not a Tamiya!! Please be patient and take your time.

I've left some of the smaller delicate components on their printing supports for you to enjoy removing! I'd love to remove all of them for you and save you the time, but the supports help me make sure the tiny pieces in the kit make it to you safely intact. I've tried to model all the components with as much detail as possible. Consequently, some sections of the individual pieces are smaller than the supports supporting them. Refer to the pictures in the instructions which are the actual print files, which will hopefully help you tell what's support, and what isn't.

New to RESIN Models? - Read on...... Most model kits over the years have been made from Styrene, using an injection moulding process.... Cutting to the chase, this is a 3D Printed RESIN kit, and the plastic used to make this kit is different to model kits in the past - even different to Cast Resin. Resin is a "thermo-setting" plastic, meaning it hardens with heat, so all the old tricks of heating up styrene model kits to modify them go out the window. Normal modelling glue won't work with resin, and resin can also be a bit more brittle than styrene, so please be careful when handling pieces.

IMPORTANT: Each part of this model will need sanding and preparing to remove layer lines, supports, and other remnants from the 3D print process.

Test fit all parts before committing them to glue.

Keep parts out of direct sun until painted, as UV will deteriorate the resin (it is UV that is used in the print process to cure the resin, so more UV will make parts more brittle)

Clear parts in this kit appear cloudy out of the box, but once a clear coat paint is applied, they become fully transparent.

If you have any questions, or are not happy with any aspect of the model, please contact us first at www.fulboremodels.com, and we'll do our best to help you.

RECOMMENDED MINIMUM TOOLS & MATERIALS

• Tweezers, bent & straight.



• Hobby Knife & "Sprue" Cutters – the finer & sharper the better, for removing parts from supports. Small scissors come in handy too.



 Small modelling files, and sanding sponges / sticks for preparing and fitting parts. 400-1500 wet and dry paper works too.



- Rubber bands & a variety of small clamps (clothes pegs work too) for clamping pieces together after gluing.
- Pin vice drill.



Plastic putty.



• Thick (gel) and thin CA (Cyanoacrylate - super glue) or 5-minute epoxy. (normal model glue will not work with resin). Foam Safe CA Glue will be required for clear parts.







- Degreaser or wax and grease remover.
- Modelling masking tape, and masking gel.







• Primer suitable for resin - similar to modelling glue, styrene and plastic primers won't stick to resin. Outlaw Paints is Australian owned and the primer is excellent for resin models, with superior filling capabilities.



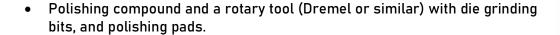


Decal softener & hardener

NICE STUFF TO HAVE FOR A BETTER JOB (OPTIONAL)



• Molotow Liquid Chrome Pump Markers





A gloss clear coat system



SAFETY FIRST

When working with the materials required for the construction of this kit including adhesives, primers, paints, resin parts etc, always work in a well-ventilated area,

3D printing resin is considered toxic and when printing these models, the recommended precautions are taken to avoid contact with the resin. Whilst the resin is considered safe to humans when cured, It is recommended that the necessary precautions are taken to prevent the inhalation of dust when sanding, cutting or filing resin. Wearing a dust mask and working in a well-ventilated area is recommended as a minimum precaution. It is also recommended to wear safety glasses when removing parts from their supports, to prevent pieces of resin ending up in your eyes.

Please also follow all precautions on any products used to build your model, and be careful when using sharp tools.



SYMBOLS USED



Glue



Make a choice



Cut



Do not glue



Paint Colour



Apply water slide decal

PAINT COLOUR GUIDE

You may need to experiment to get exactly the colour you want to paint your HG, but I've listed some paints below that I think are close. Outlaw Paints has a selection of Factory HK-T-G Colours and I've listed some of these that the HG Ute was available in.

FOR BETTER RESULTS, MINIMISE PAINT ON SURFACES THAT NEED TO BE GLUED

EXTERIOR COLOURS

1

Kashmir White
Outlaw Paints - Kashmir White



Warrigal Black Outlaw Paints Jet Black Paint

Cascade Green Zero Paints Laystall Racing Team or Outlaw Paints - Electrical Transformer Green



Sudan Beige Outlaw Paints - Beige

Cinnamon Brown
LifeColor LC37 Acrylic Paint - Matt
Burnt Umber



Cambridge Blue Outlaw Paints - Cambridge Blue





Warwick Yellow Outlaw Paints – Warwick Yellow



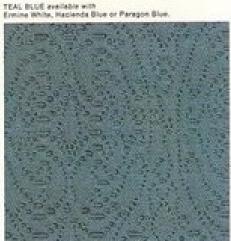


Indy Orange LifeColor #LC04 Acrylic Paint -Matt Dark Yellow

INTERIOR COLOURS

2













Black Zero Paints -ZP-4125 -Black Leather

OTHER



Under body, Interiors etc Zero Paints Semi Gloss Black -ZP-1336



Engine Zero Paints - Chevy USA Red Engine Paint



NOTE, some parts that need to be black are printed in black. You can just apply a clear of this instead of paint in some cases.



Metal parts Outlaw Paints - White Aluminium



Chrome Molotow Liquid Chrome Pump Markers or



Alclad - 101 Aluminium Lacquer



Outlaw Paints - Chrome Alclad II - 107 Chrome



Exhaust manifold, and pipe Outlaw Paints - Dark Iron Mr Hobby Burnt Iron - H76



Brake lights Mr Hobby Clear Red - H90









Turn signal lights Mr Hobby Clear Orange - H92



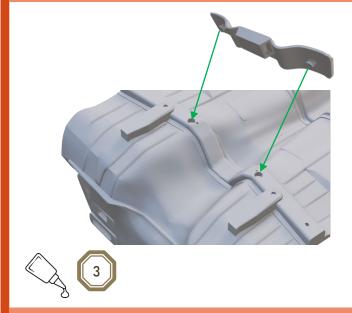
Headlight Glass, mirrors etc. Mr Hobby Clear - H30



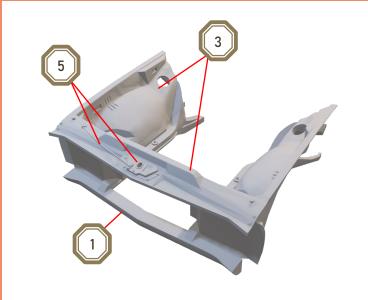


ASSEMBLY

1. CHASSIS

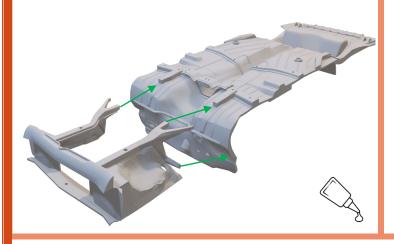


2.

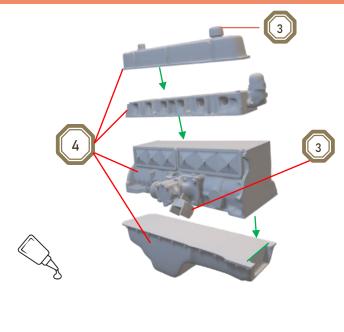


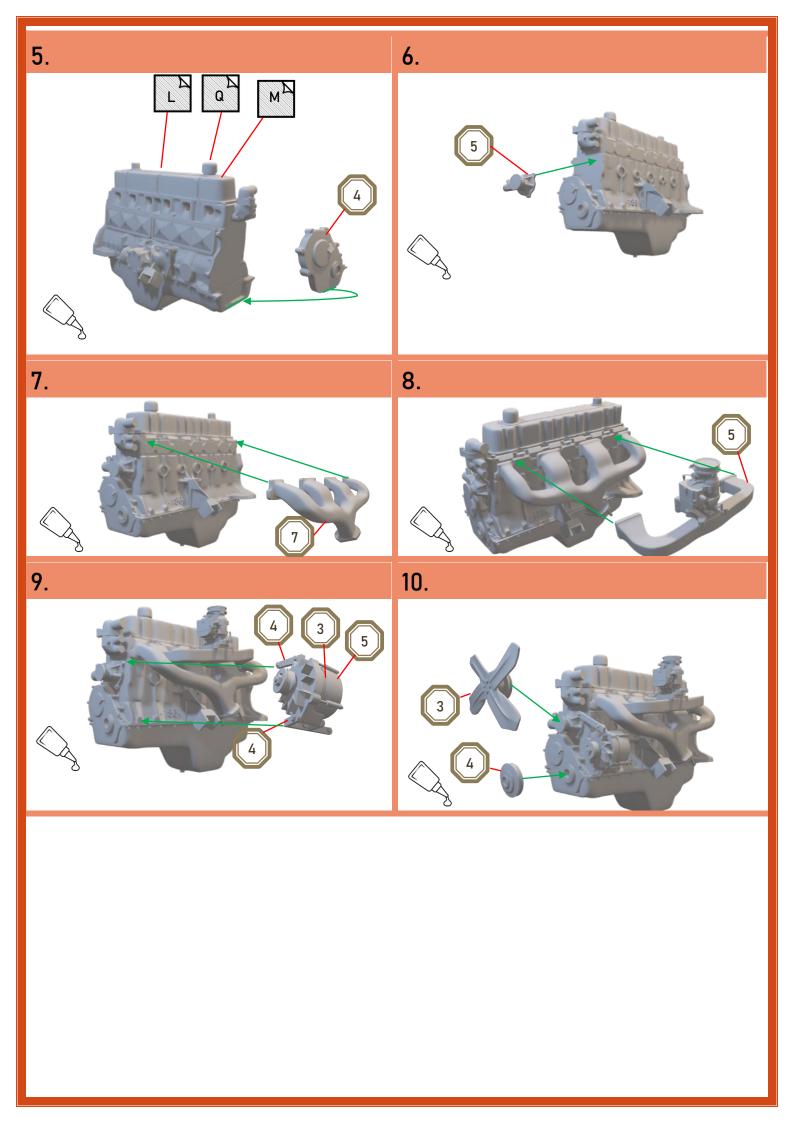
3.

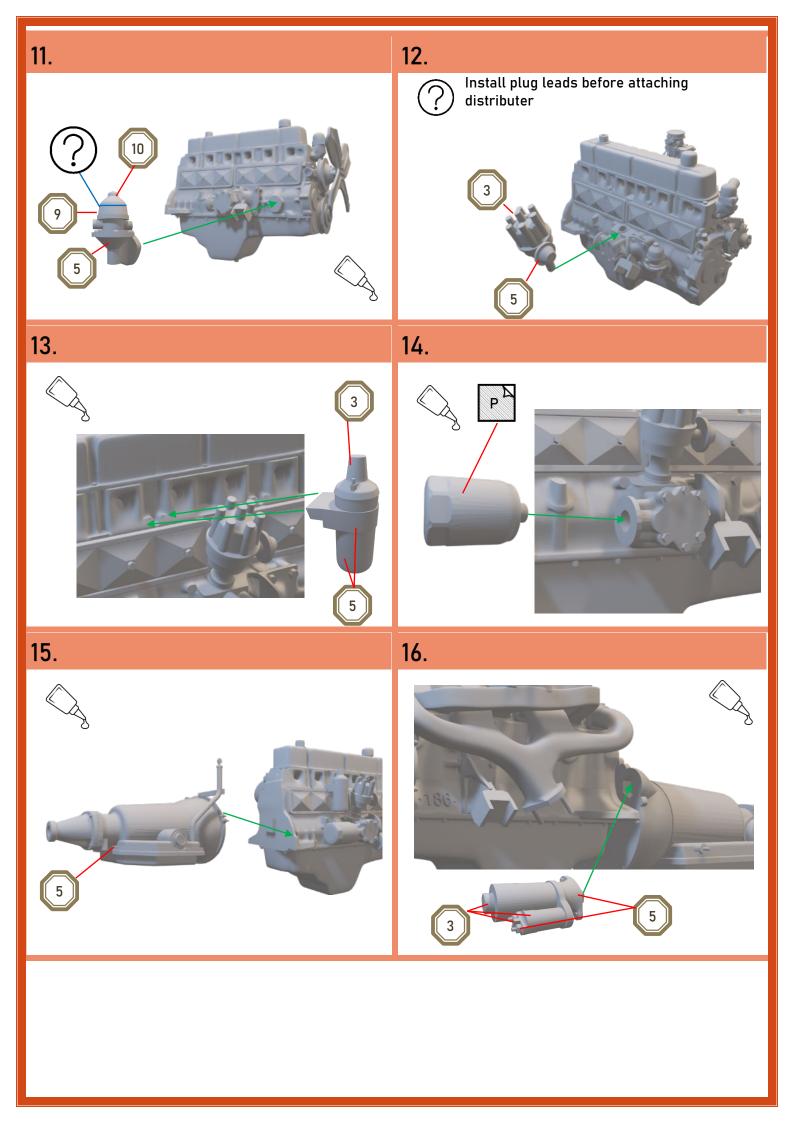
Temporarily insert the floor pan into the body and glue the front inner guards and chassis to the floor pan to ensure correct alignment with the body. Once the glue is dry, remove for the body and continue.



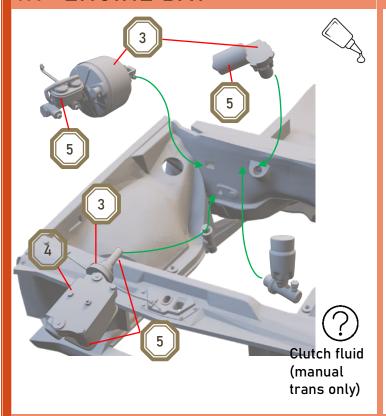
4. ENGINE



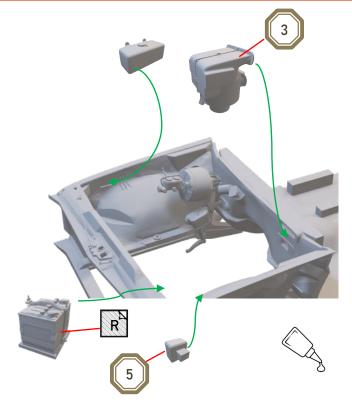




17. ENGINE BAY



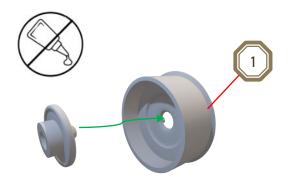
18.



19. WHEELS

χ4

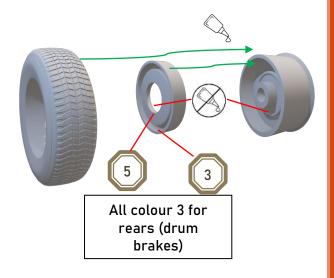
Don't paint inside the rim. You may wish to apply a small amount of vasoline or sowing machine oil here, but be sure clean any excess off the glue surfaces in the next step.



20.

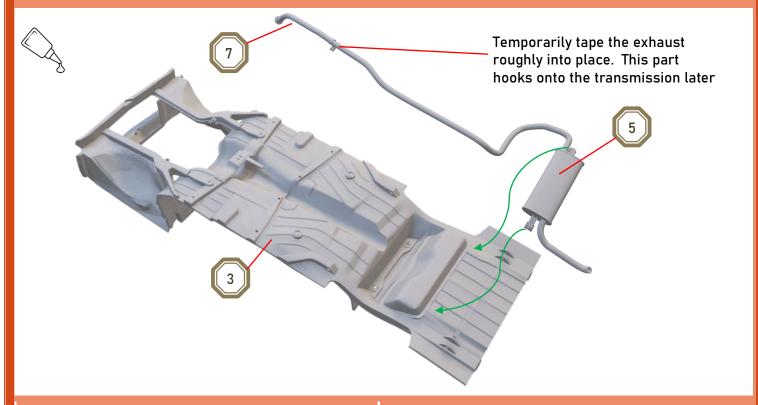
!! Important not to let glue run into the wheel and glue the inner hub from the previous step !! This will stop your wheels rotating. Be sparing with glue, and gel glue is recommended to prevent bleed.

Push the inner wheel in firm (but not too hard) against the inner hub.



Set your wheels aside. These will be needed soon to adjust the ride height of your HG.

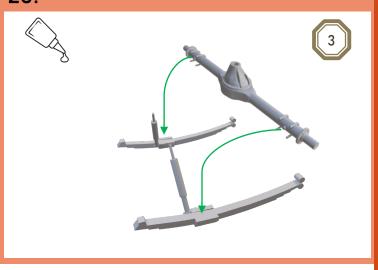
21.



22. SUSPENSION

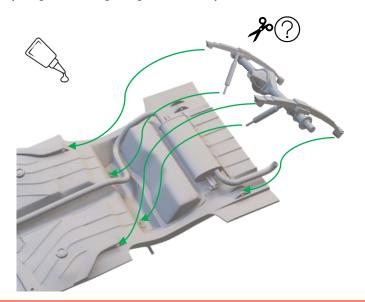


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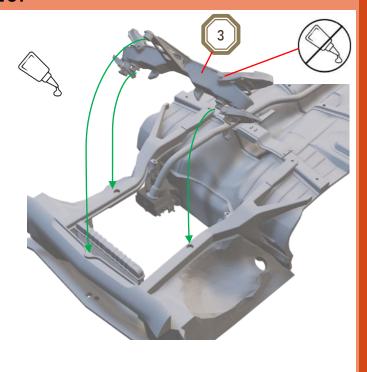


24.

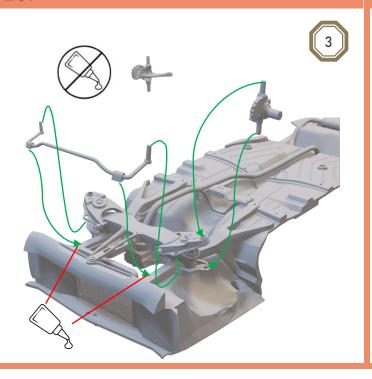
If you want a lower stance than standard, put your floor pan and chassis back into the body temporarily. Fit your wheels onto the axle. Cut the end of the springs before gluing them into place.



25.

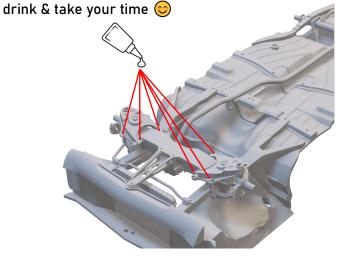


26.



27.

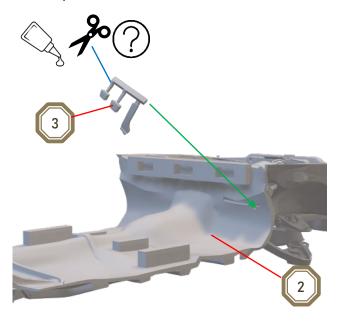
Once the spindles are in, fit the wheels and adjust the front ride height. Once your happy with the height, glue the suspension control arms (wishbones) into place. This step is really tricky, so please grab a stiff





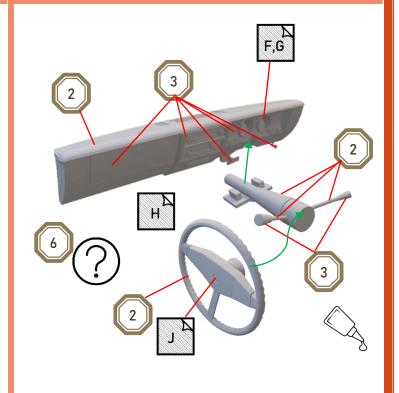


Cut clutch pedal off for auto transmission

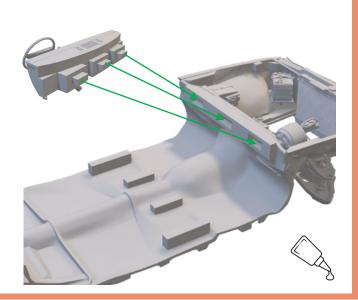


You may want to use flocking powder or similar with a matt clear for a carpet effect.

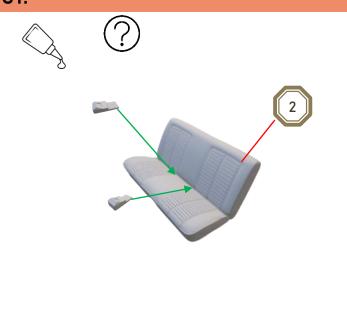




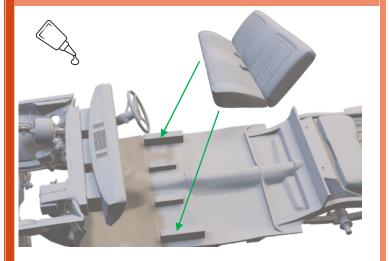
30.



31.

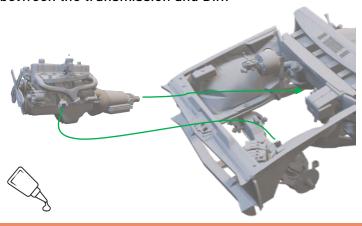


32.

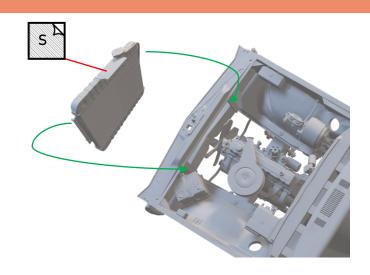


33.

Glue to gearbox crossmember (from Step 1) under, and engine mount points. Insert the drive shaft between the transmission and Diff.



34.

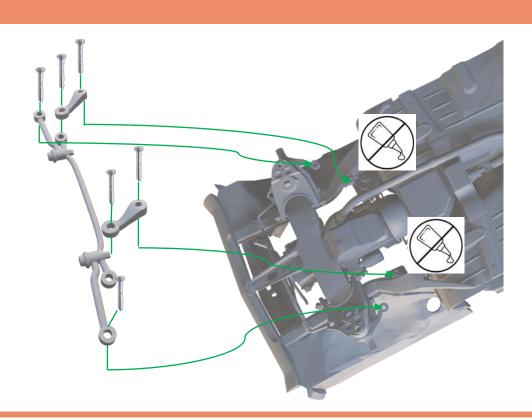




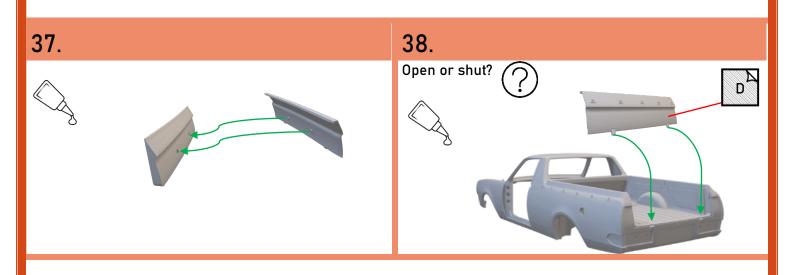
35.



Only glue tips of pins (not head side) once they've passed through



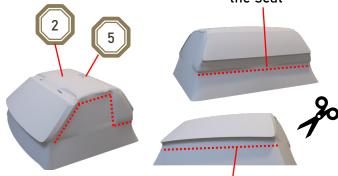
36. BODY





Apply interior paint to the interior of the vac formed windows.

Allow enough for the cut to be down behind the seat

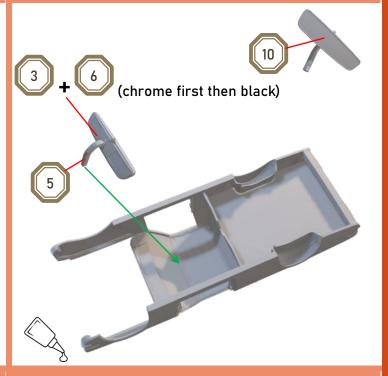


Not right up under windscreen, allow a few mm to slide down between body and dash

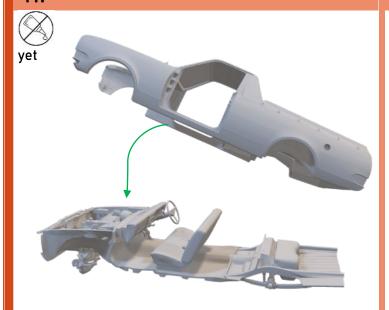
Use FOAM SAFE CA Glue (Supa-glue) for clear parts.

Normal CA Glue will cloud the clear parts

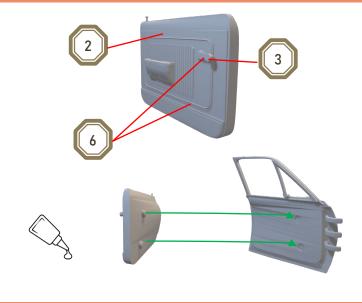
40.



41.



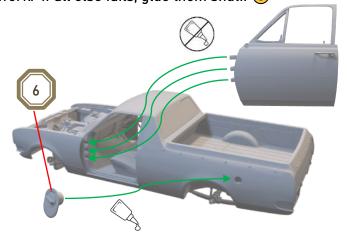
42.



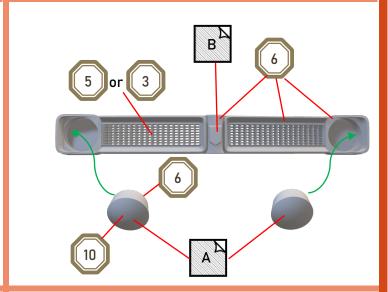


х2

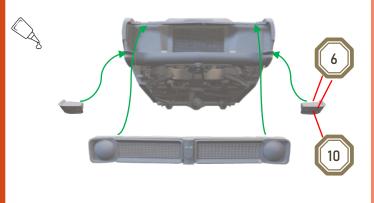
The door "hinges" will take some filing etc to get it to work. If all else fails, glue them shut!!



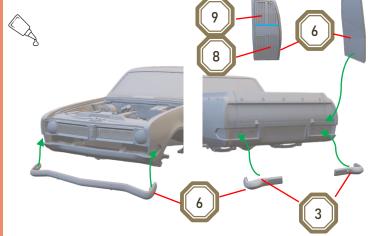
44.



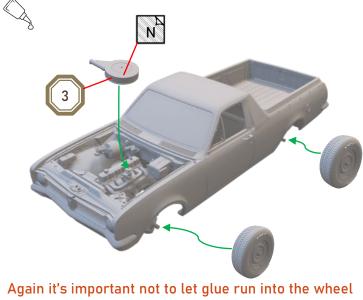
45.



46.



47.

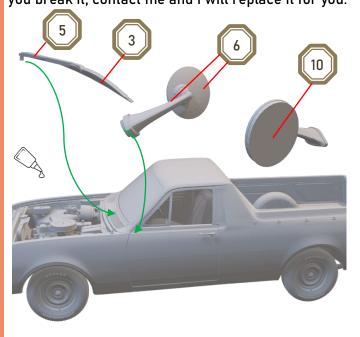


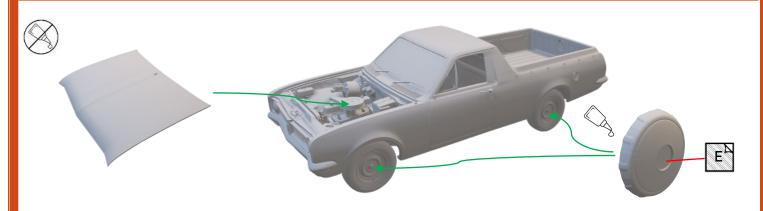
Again it's important not to let glue run into the whee and glue the inner hub! This will stop your wheels rotating.

Do for L&R

48.

Do for L&R This part is very delicate. Please handle with care. If you break it, contact me and I will replace it for you.







Congrat's. I sincerely hope you enjoy you model, and didn't lose too much hair in the process!

Thank you again for choosing a Fulbore Model Kit



www.fulboremodels.com